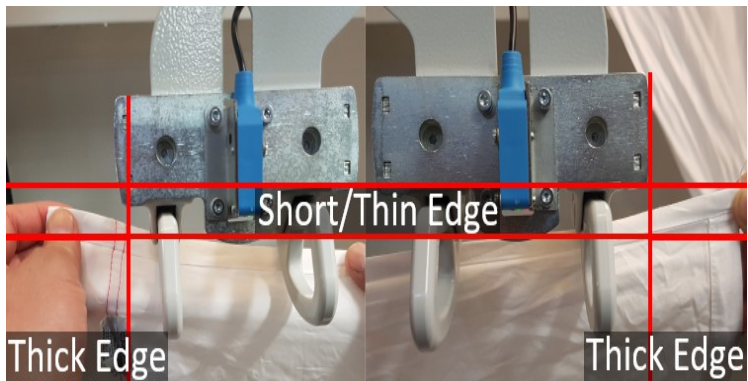


# Ironer Feeding

## Procedure

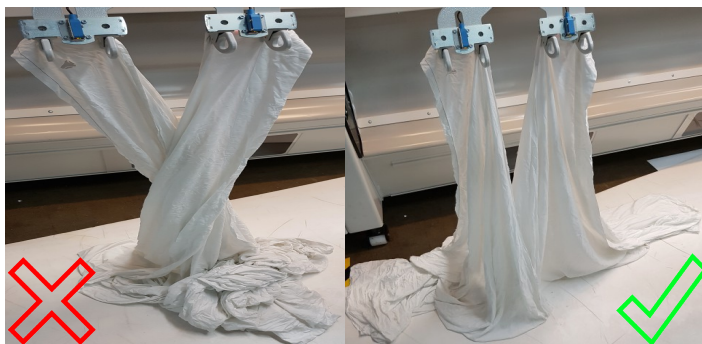
- Find corners of sheet, and place the **thick/wide edge outside** of feeder clips



- Prepare next sheet**, before feeder returns, to increase speed
- Ripped/stained sheets go into yellow bins**, in rewash/QC area
- Make sure all sheets are finished** (*check behind ironer*) before changing customers

## Efficiency

- Sort sheets**, if ironer jams, to help feed faster, after jam is cleared
- Avoid standing still**, There is *always* something you can do (sort sheets, help other stations, etc)
- Immediately stop machine**, if you see twisted or tangled sheets going into the ironer, as *these will cause jams*.
- Keep sheet open and loose**, to avoid jams



## Safety

- Ensure everyone is away from table**, when sling is being dropped, to avoid injury
- Press red stop button** above feeder, *before* removing bad sheets from the ironer



- Keep head away from feeder** areas, as parts may suddenly move



- Keep body away** from all moving/rotating parts inside machines